



## Imprint

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speedART - eine Marke der DESIGNTEC e.K.  
Im Stöckach 22

D-70839 Gerlingen

Phone : +49 / (0)7156 / 177 42 62

Fax : +49 / (0)7156 / 177 42 64

eMail : [info@speedART.de](mailto:info@speedART.de)

[www.speedart.de](http://www.speedart.de)

HRA 721078

Place of jurisdiction Ludwigsburg

Owner Björn Striening

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Changes reserved



Conversion program for all Porsche 991  
March 2013

## Further informations about the navigation:



Interactive buttons and hyperlinks in the content overview to the right.



By clicking this symbol in the menu (product pages) you will get to the previous page.



By clicking this symbol in the menu (product pages) you will get to the next page.



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Article with TÜV technical approval.



Article with vehicle type approval.



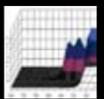
New article.



Video- and sound files are opening in a new window by clicking on this symbol.

24:00

Estimated time for the conversion between delivery and collection. Only for stock articles. (hours:minutes)



Dyno sheet files are opening in a new window by clicking on this symbol.



## Conversion program for all Porsche 991

### Aerodynamic

Aerodynamic program

5

### Suspension

Suspension program

8

### Brakes

Brakes program

11

### Wheels

Wheels program

15

### Engine / Sport exhaust systems

Engine program

25

### Interior

Interior program

31



## SP91-R

The *speedART* SP91-R based on Porsche 911 Carrera/S type 991, is like his ancestor Porsche 996 and 997 a combination of a vehicle suited for everyday driving and sportscar for the race track which unites agility and driving dynamic as well as aesthetics and functionality with each other. All this together makes the SP91-R to an unmistakable experience of a quite special kind. The *speedART* SP91-R do not originate

simply somewhere, they become true in exactly the same region where also the headquarter of the company PORSCHE lies.

The only 15 minutes distant swabian Rutesheim is the place where the vehicles in craft master work are getting improved. This new headquarter of *speedART* since the end of 2007 is the result of the logical conversion of strategy and growth. On about 2700m<sup>2</sup> originates

here one of the most exciting sportscars in the world.

The SP91-R: Carpe Viam!

„Thinking and being are determined by the contradiction.“  
Aristoteles



# Aerodynamic SP91-R



08:00

## SP91-R front chin spoiler

SP91-R front chin spoiler, 1-piece, fits the original front bumper, for a more dynamic look, more downforce and an improved cooling of the brake

Painting and fitting

Art. Nr.: P91.620.080.010  
Art. Nr.: P91.620.080.010UM



## SP91-R side skirts

SP91-R side skirts, for a more dynamic look and more downforce, fits for C2 models

Painting and fitting

Art. Nr.: P91.620.080.020  
Art. Nr.: P91.620.080.020UM

10:00



## SP91-R rear diffuser

SP91-R rear diffuser, 1-piece, fits the original rear bumper of 991 Carrera/S, for a more dynamic look

Painting and fitting

Art. Nr.: P91.620.080.030  
Art. Nr.: P91.620.080.030UM

05:00



# Aerodynamic SP91-R



06:00



## SP91-R rear spoiler

SP91-R rear spoiler, 1-piece, fits the original spoiler, for a more dynamic look and more downforce

Painting and fitting

Art. Nr.: P91.620.080.040  
Art. Nr.: P91.620.080.040UM

06:00



## SP91-R rear spoiler carbon

SP91-R rear spoiler, 1-piece, carbon version. Suitable for the original spoiler of 991 Carrera/S, for a more dynamic look and more downforce

Painting and fitting

Art. Nr.: P91.620.080.045  
Art. Nr.: P91.620.080.045UM

image similar

## SP91-R rear spoiler EVO

rear spoiler SP91-EVO, 3-piece, fits the original engine hood, for a dynamic look and more downforce, original spoiler function needs to be deactivated

Painting and fitting  
Disconnecting modul rear spoiler

Art. Nr.: P91.620.080.050  
Art. Nr.: P91.620.080.050UM  
Art. Nr.: P91.620.080.051



# Aerodynamic SP91-R



06:00



SP91-R design rear bumper with illuminated reflector bar

SP91-design rear bumper with sidewise air outlets, integrated diffuser and illuminated reflector bar

Painting and fitting

Art. Nr.: P91.620.080.035  
Art. Nr.: P91.620.080.035UM

02:00



image similar

SP91-R Side-Mirrors Carbon upper part black

Side-Mirrors in Carbon (upper part), surface shiny or matt, parts in exchange

Painting and fitting

Art. Nr.: P91.830.050.010  
Art. Nr.: P91.830.050.010UM

04:00



image similar

SP91-R Side-Mirrors Carbon set 3 parts

Side-Mirrors in black Carbon (upper part, lower part and foot), surface shiny or matt, parts in exchange. Please specify VIN-number.

black  
coloured

Art. Nr.: P91.830.050.040  
Art. Nr.: P91.830.050.030

Painting and fitting

Art. Nr.: P91.830.050.040UM



## Suspension

Optimum transmission, high cornering speed, controllable at the limits and a safe driveability.

Sportive or comfortable! We do the setup like you wish. Modern suspensions with active controlled systems are offering still an optimizing of driveability because the most series suspensions are a compromise of sportive and comfort. We can offer you various opportunities

from comfortable suspension to complete adjustable coilover systems.

A brilliant cooperation between our development partner and test drivers is setting us in the lucky position to go on moving the limits of driving physics in your favor.

*„Faith to those who search the truth and doubt those who already have found.“*  
Andre Gide

# Suspension



08:00



Sport springs front axle / rear axle

Sport springs for front / rear axle, sportive suspension

survey and fitting

Art. Nr.: P91.350.050.010  
Art. Nr.: P91.350.050.010UM



08:00



Coilover suspension setup „Race Performance“ without PASM

Complete adjustable coilover suspension for vehicles with/without PASM (PASM function has to be deleted), adjustable height 15 - 35 mm

survey and fitting

Art. Nr.: P91.320.030.010  
Art. Nr.: P91.320.030.010UM



24:00



Coilover suspension setup „Street Performance“ with PASM

Coilover suspension for vehicles with PASM, adjustable height 15 - 35 mm

survey and fitting

Art. Nr.: P91.320.030.030  
Art. Nr.: P91.320.030.030UM

# Suspension



24:00

Coilover suspension setup „Street Performance“ with PASM-PDCC

Coilover suspension for vehicles with PASM, adjustable height 15 - 35 mm, for vehicles with PDCC

survey and fitting

Art. Nr.: P91.320.030.050  
Art. Nr.: P91.320.030.050UM





## Brakes

From 62 to 0 mph faster than from 0 to 62 mph.

To secure safety by power improved vehicles, it is necessary to adapt the brakes the engine power. Like the suspension, the brakes also can be improved in different ways.

Sport brake systems up to race brake systems made of ceramic component

material. We can offer different opportunities and the right setup for your requirements. To get an maximum in brake performance all components like suspension, wheels and tires have to be attuned well. Different motorsport and hightech materials are taking place in here.

Together with our technology and developing partner we are trying to improve

the different systems and technics in security, reliability, performance and driving pleasure.

*„Who says A must not say B. He can also recognise that A was wrong.“*  
Bertolt Brecht

# Brakes



ABE

02:00



## Stainless steel brake hoses

Stainless steel brake hoses. reducing the fading effect during heavy braking

Fitting and brake fluid

Art. Nr.: P91.390.020.010  
Art. Nr.: P91.390.020.010UM



03:00



## Sport brake system 380mm FA

Sport brake system 380 x 32mm 2-piece, slotted or drilled version, 6-pistons brake caliper, comfort- and sport- brake pads are freely selectable, inclusive stainless steel brake hoses

Fitting and brake fluid

Art. Nr.: P91.380.010.010  
Art. Nr.: P91.380.010.010UM



03:00



## Sport brake system 380mm RA

Sport brake system 380 x 28mm 2-piece, slotted or drilled version, 4-pistons brake caliper in yellow, black, red or silver, comfort- and sport- brake pads are freely selectable, inclusive stainless steel brake hoses

Fitting and brake fluid

Art. Nr.: P91.380.010.020  
Art. Nr.: P91.380.010.020UM

# Brakes



72:00

Special paint brake calipers

Special paint of brake calipers  
Color freely selectable

Fitting and brake fluid

Art. Nr.: P91.390.030.010  
Art. Nr.: P91.390.030.010UM





## Wheels

Form follows function or reversed, just how you wish. Give your car an individual taste.

No matter if one piece forged or modular. Between different variants and types can be chosen.

Also we can offer individual paint jobs or powder coatings of wheel center, wheel lip and wheel bed in various colors. For

sportive and race driving we have weight reduced wheels in our product range.

Another enhancement in value you can reach with our harmonic wheel designs. Strong contours or smooth curves are creating a special and personal appearance of your car and highlight the claims of sportive elegance.

*„The normality is a paved street, you can go well on it, however, there grow no flowers on her.“*  
Vincent van Gogh



***LSC: Light Spoke Competition - FORGED 20"***

modular, forged

# LSC - FORGED 20"



## LSC - FORGED wheel front axle

LSC - FORGED wheel, 2-piece screwed, forged center  
Front axle: 8,5 x 20"

Art. Nr.: P11.LSC.100.01A



## LSC - FORGED wheel rear axle

LSC - FORGED wheel, 2-piece screwed, forged center  
Rear axle: 10,5 x 20"

Art. Nr.: P11.LSC.100.04A



## LSC - FORGED wheelset inclusive tires

LSC - FORGED wheelset, 2-piece screwed, forged center  
FA: 8,5 x 20" with 245/35 ZR20, RA: 10,5 x 20" with 295/30 ZR20  
Tire: Michelin Pilot Sport or Continental Sport Contact

Art. Nr.: P11.LSC.800.03A



# ***LSC - FORGED 20"***



RDK - Tire pressure control

RDK-Sensors for serial tire pressure control  
Mind the region code in MHZ

Art. Nr.: P11.LSC.RDK.030





***LSC: Light Spoke Competition - FORGED 21"***

modular, forged

# LSC - FORGED 21"



## LSC - FORGED wheel front axle

LSC - FORGED wheel, 2-piece screwed, forged center  
Front axle: 9 x 21"

Art. Nr.: P11.LSC.100.11A



## LSC - FORGED wheel rear axle

LSC - FORGED wheel, 2-piece screwed, forged center  
Rear axle: 11 x 21"

Art. Nr.: P11.LSC.100.22A



## LSC - FORGED wheelset inclusive tires

LSC - FORGED wheelset, 2-piece screwed, forged center  
FA: 9 x 21" with 235/30 ZR20, RA: 11 x 21" with 305/25 ZR20  
Tire: Michelin Pilot Sport

Art. Nr.: P11.LSC.810.03A

# ***LSC - FORGED 21"***



RDK - Tire pressure control

RDK-Sensors for serial tire pressure control  
Mind the region code in MHZ

Art. Nr.: P11.LSC.RDK.030





**Original Fuchs wheel 19"**

# Original Fuchs wheel 19"



## Fuchs wheel front axle

Fuchs wheel, 1-piece screwed, forged center  
Front axle: 8,5 x 19"

Art. Nr.: P11.RFD.008.019



## Fuchs wheel rear axle

Fuchs wheel, 1-piece screwed, forged center  
Rear axle: 11 x 19"

Art. Nr.: P11.RFD.011.019



## Fuchs wheelset inclusive tires

Fuchs wheelset, 1-piece forged wheel  
FA: 8,5 x 19" ET 56 with 235/35 ZR19, RA: 11 x 19" ET 51 with 295/30 ZR19  
Tire: Michelin Pilot Sport oder Continental Sport Contact

Art. Nr.: P11.RFD.211.016

# Original Fuchs wheel 19"



RDK - Tire pressure control

RDK-Sensors for serial tire pressure control  
Mind the region code in MHZ

Art. Nr.: P11.LSC.RDK.030





## Engine

DFI = Direct - Fuel - Injection. Power increase based on the newest technical standards and at the level of the happening.

All components like gearbox, clutch and engine are so attuned that at every time the maximum power is available. In cooperation with aerodynamic, suspension, wheels, tires and brakes it creates an amazing value of driving dynamic.

Every SRS 420 is unique and has his own unmistakeable and individual character.

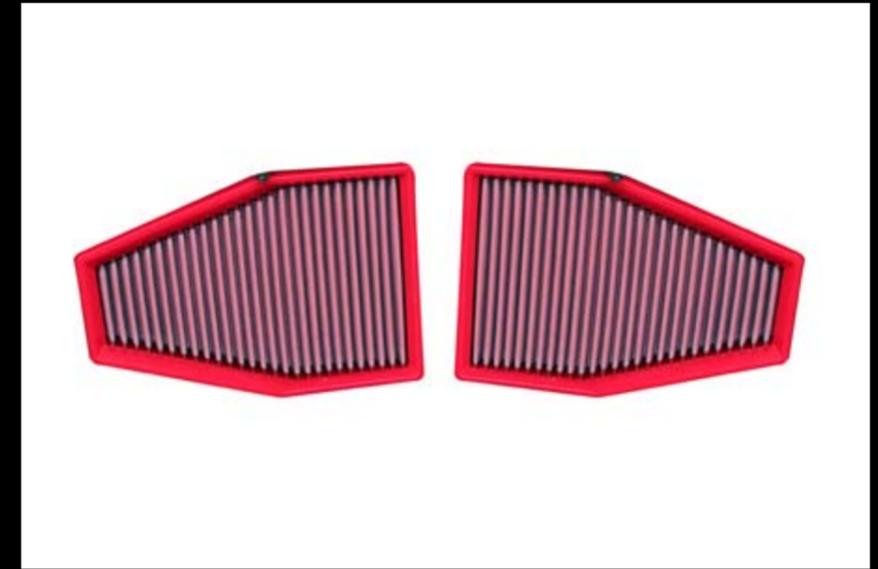
It takes years of know how and experience to understand the automobile details and their respective characteres. The own interpretation is the next difficult but important step to get closer to the perfect automobile. We definitely succeeded at the SRS 420.

*„The whole thing is more than the sum of its parts.“*  
Aristoteless

# Engine 3,4l



00:30



## Sport air filter

Sport air filter for a better air flow, washable

Fitting

Art. Nr.: P97.520.010.021  
Art. Nr.: P97.520.010.021UM

01:00



## speedART sport twin tailpipes

speedART twin-tailpipes with 2 x 100 mm diameter  
Attention: Only suitable for 991 Carrera 3,4l with original exhaust with soundswitch or speedART x-tube

Fitting

Art. Nr.: P91.680.010.010  
Art. Nr.: P91.680.010.010UM



03:00



## Sport exhaust X-tube with sound switch UPGRADE

sport exhaust X-tube with sound switch, stainless steel, upgrade for vehicles with original sound switch exhaust, control of sound switch by already mounted original switch-button, EU- or Export-Sound, suitable for original tailpipes or speedART sport tailpipes

Fitting

Art. Nr.: P91.680.020.010  
Art. Nr.: P91.680.020.010UM

# Engine 3,8l



00:30



## Sport air filter

Sport air filter for a better air flow, washable

Fitting

Art. Nr.: P97.520.010.021  
Art. Nr.: P97.520.010.021UM

01:00



## speedART sport twin tailpipes

speedART twin-tailpipes with 2 x 100 mm diameter  
Attention: Only suitable for 991 Carrera 3,8l with original exhaust with soundswitch or speedART x-tube

Fitting

Art. Nr.: P91.780.010.010  
Art. Nr.: P91.780.010.010UM



03:00



## Sport exhaust X-tube with sound switch UPGRADE

sport exhaust X-tube with sound switch, stainless steel, upgrade for vehicles with original sound switch exhaust, control of sound switch by already mounted original switch-button, EU- or Export-Sound, suitable for original tailpipes or speedART sport tailpipes

Fitting

Art. Nr.: P91.780.020.020  
Art. Nr.: P91.780.020.020UM

# Engine



08:00

## Sport exhaust X-tube with sound switch

sport exhaust X-tube with sound switch, stainless steel, for vehicles without sound switch control in the interior, includes the conversion to control the sound switch via separate switch button, Export-Sound, suitable for original tailpipes or speedART sport tailpipes

Fitting

Art. Nr.: P91.780.020.010  
Art. Nr.: P91.780.020.010UM



# Engine / powerkits



01:00



## Powerkit I

Powerkit I with Motronic-update with modified ECU

Fitting

Art. Nr.: P91.760.080.010  
Art. Nr.: P91.760.080.010UM

## Powerkit II 15 hp / 25 Nm Sport exhaust with sound control UPGRADE

Powerkit II with approx. 15 hp and 25 Nm power increase with sport-exhaust with sound control, 2 x 90mm twin tailpipes chrome polished, 200 cell sport-catalysts, manifolds, sport-airfilter, upgrade for vehicles with original sound switch exhaust, control of sound switch by the already present original switch-button, EU- or Export-Sound, ECU update is recommended

Fitting

Art. Nr.: P91.760.080.020  
Art. Nr.: P91.760.080.020UM

05:30



## Powerkit II 15 hp / 25 Nm Sport exhaust with sound control

Powerkit II with approx. 15 hp and 25 Nm power increase with sport-exhaust with sound control, 2 x 90mm twin tailpipes chrome polished, 200 cell sport-catalysts, manifolds, sport-airfilter, for vehicles without original sound switch exhaust, includes the conversion to control the sound switch via separate switch button, EU- or Export-Sound, ECU update is recommended

Fitting

Art. Nr.: P91.760.080.030  
Art. Nr.: P91.760.080.030UM

07:30



# Engine



06:00

## Powerkit III 25 hp / 35 Nm Sport exhaust with sound control UPGRADE

Powerkit III with approx. 25 hp and 35 Nm power increase with Motronic-update, sport-exhaust with sound control, 2 x 90mm twin tailpipes chrome polished, 200 cell sport-catalysts, manifolds, sport-airfilter, upgrade for vehicles with original sound switch exhaust, control of sound switch by the already present original switch-button, EU- or Export-Sound

Fitting

Art. Nr.: P91.760.080.040  
Art. Nr.: P91.760.080.040UM



08:00

## Powerkit III 25 hp / 35 Nm Sport exhaust with sound control

Powerkit III with approx. 25 hp and 35 Nm power increase with Motronic-update, sport-exhaust with sound control, 2 x 90mm twin tailpipes chrome polished, 200 cell sport-catalysts, manifolds, sport-airfilter, for vehicles without original sound switch exhaust, includes the conversion to control the sound switch via separate switch button, EU- or Export-Sound

Fitting

Art. Nr.: P91.760.080.050  
Art. Nr.: P91.760.080.050UM





## Interior

Fabric, leather and microfiber and also carbon, stainless steel, aluminium and wood. In combination with entertainment and multimedia. Various forms and colors in any thinkable version.

Also here the best materials are used and technology on the newest state of the things. No matter whether tone in tone, Bi-color or a mix from the respective materials, in creating the interior the-

re are nearly no borders placed. In the course of the years all this only became possible by an intensive collaboration with the most different companies who have specialized themselves in individualizing interiors.

Here it is exclusively pure manual labour and the standards in quality and processing are exceptionally high. Please notice that a listing of all products and

variations in the interior is in this prospect not possible because of the large amount of opportunities.

Please send us your enquiry direct to [info@speedART.de](mailto:info@speedART.de). We will send you as soon as possible our response and a detailed offer.

*„Temptations you should give in. Who knows if they come back!“*  
Oscar Wilde

# Interior



24:00



## Instrument dials

Instrument dials for all 991 Carrera models, color of the instrument dials freely selectable, *speedART* Logo

Fitting

Art. Nr.: P91.450.310.010  
Art. Nr.: P91.450.310.010UM

## Aluminium pedal set for manual gearbox

4-pieces: foot rest, gas pedal, clutch and brake in aluminium

Fitting

Art. Nr.: P91.950.310.010  
Art. Nr.: P91.950.310.010UM

01:00



## Aluminium pedal set for PDK

3-pieces: foot rest, gas pedal and brake in aluminium

Fitting

Art. Nr.: P91.950.310.011  
Art. Nr.: P91.950.310.011UM

01:00



# Interior



04:00



## Colored safety seat belts

Set of colored safety seat belts, color freely selectable, parts in exchange

Fitting

Art. Nr.: P97.500.310.010  
Art. Nr.: P97.500.310.010UM

## Stitching package

Stitching package, contains: seats, instrument panel upper section, door panels upper section (breast wall front and rear), center console, color freely selectable

Fitting

Art. Nr.: P91.551.011UM

120:00



## Leather package I

Leather package I, contains: stitching package plus seats inclusive arm rest, instrument panel lower section, door panels lower section, entrance blends, color and leather freely selectable

Fitting

Art. Nr.: P91.551.002UM

120:00



# Interior



120:00



## Leather package II

Leather package II, contains: stitching package, leather package I plus interior-sky, pillar casing, sun shields, complete carpet, color and leather freely selectable

Fitting

Art. Nr.: P91.551.003UM



48:00



## Upgrade upholstered Airbag-steering wheel 365mm

Upgrade for airbag steering wheel 365mm, upholstered and covered with leather, leather freely selectable, in different colors and versions available, stitching in all colors available

Art. Nr.: P91.910.320.010

04:00



## F1-PDK shift paddles BLACK

F1-PDK shift paddles BLACK

Art. Nr.: P91.910.410.010

# Interior



## Floor mats

Floor mats with *speedART* logo, color freely selectable

Art. Nr.: P91.950.310.090



